



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

17 Sept
D4506-3

Job Sheet 180237



Part No: D4506-3

Job Qty: 40 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-12-10 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		7/27/18	0.00	0.00	Start Up Machining-3		JBD 15/8/2
100	Hardinge	40 pcs		7/27/18	0.00	2.21	Hardinge		JBD 15/8/2
120	QC	40 pcs		7/27/18	0.00	0.00	QC8		29/8/2
130	Packaging	40 pcs		7/27/18	0.00	0.00	Packaging3-2		
140	QC21-SA	40 Ea		7/27/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRINR1.000	Delrin Round Bar 1" Color: Black	.7800 ft (.0195 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELIRINR1.000	1	12	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	0.850Inches $\pm$ 0.010	0.860 0.840	Diameter	
2	Washer	0.203Inches + 0.005 - 0.001	0.208 0.202	Diameter	
3	Washer	0.060Inches $\pm$ 0.010	0.070 0.050		

Plex 7/3/18 2:07 PM Dart.lajeunesse.marie



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Container No: S098709



Part: D4506-3

Job No: 180237

Serial No/Batch: S098709

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/02/18